## GROUP 12

## ENGINE LUBRICATION

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## GENERAL DESCRIPTION

The lubrication method is a fully force-fed, full-flow filtration type.

| ITEMS | 2.4L ENGINE | 3.0L ENGINE |
| :--- | :--- | :--- |
| Oil pump type | Involute gear type | Trochoid type |
| Drive method | Timing belt | Crankshaft |

## ENGINE OILS

## WARNING

Prolonged, repeated contact with mineral oil will result in the removal of natural fats from the skin, leading to dryness, irritation and dermatitis. In addition, used engine oil contains potentially harmful contaminants which may cause skin cancer. Adequate means of skin protection and washing facilities must be provided.

## Recommended Precautions

The most effective precaution is to adapt working practices which prevent, as far as practicable, the risk of skin contact with mineral oils. For example; Use enclosed systems for handling used engine oil and decrease components, where practicable, before handling them.
Other precautions:

- Avoid prolonged and repeated contact with oils, particularly used engine oils.
- Wear protective clothing, including impervious gloves where practicable.
- Avoid contaminating clothes with oil.
- Do not put oily rags in pockets.
- Do not wear heavily soiled clothing and oilimpregnated foot wear. Work clothing must be cleaned regularly and kept separate from personal clothing.
- Where there is a risk of eye contact, eye protection should be worn. For example; chemical goggles or face shields. In addition, an eye wash facility should be provided.
- Obtain First Aid treatment immediately for open cuts and wounds.
- Wash regularly with soap and water to ensure all oil is removed, especially before meals (skin cleansers and nail brushes will help). After cleaning, the application of preparations containing lanolin to replace the natural skin oils is advised.
- Do not use gasoline, kerosene, diesel fuel, gas oil, thinners or solvents for cleaning skin.
- Use barrier creams, applying them before each work period, to help the removal of oil from the skin after work.
- If skin disorders develop, obtain medical advice immediately.


## SPECIAL TOOLS

M1121000600073

| TOOL | TOOL NUMBER AND <br> NAME | SUPERSESSION | APPLICATION |
| :--- | :--- | :--- | :--- |

## ON-VEHICLE SERVICE

## ENGINE OIL CHECK

M1121000900063

1. Pull out the oil dipstick slowly and check that the oil level is within the marks on the oil dipstick.
2. Check that the oil is not excessively dirty, that there is no coolant or gasoline mixed in, and that it has sufficient viscosity.

## ENGINE OIL REPLACEMENT

M1121001000085

1. Start the engine and allow it to warm up until the temperature of the coolant reaches $80^{\circ} \mathrm{C}\left(176^{\circ} \mathrm{F}\right)$ to $90^{\circ} \mathrm{C}$ (194ºr).
2. Remove the engine oil filler cap.

## $\triangle$ WARNING

## Use care as oil could be hot.

3. Remove the drain plug to drain oil.

4. Install a new drain plug gasket so that it faces in the direction shown in the illustration, and then tighten the drain plug to the specified torque.
Tightening torque: $39 \pm 5 \mathrm{~N} \cdot \mathrm{~m}(\mathbf{2 9} \pm 4 \mathrm{ft}-\mathrm{lb})$
5. Refill the specified quantity of oil.

Specified Engine Oil (API classification): SJ or higher Total quantity (Includes volume inside oil filter): 4.3 $\mathrm{dm}^{3}$ (4.5 quarts)
6. Install the engine oil filler cap.
7. Check oil level.

## ENGINE OIL FILTER REPLACEMENT

## Required Special Tools:

- MB991396 (When using the oil filter of MD360935, MD325717, MD332687 and MD365876): Oil Filter Wrench
- MB991610 (When using the oil filter of MD135737): Oil Filter Wrench

1. Start the engine and allow it to warm up until the temperature of the coolant reaches $80^{\circ} \mathrm{C}\left(176^{\circ} \mathrm{F}\right)$ to $90^{\circ} \mathrm{C}$ (194야).
2. Remove the engine oil filler cap.

A WARNING
Use care as oil could be hot.
3. Remove the drain plug to drain oil.
4. Use the respective tool in the following table to remove the engine oil filter.
5. Clean the filter bracket side mounting surface and ensure the old O-ring has been removed.
6. Apply a small amount of engine oil to the O-ring of the new oil filter.
7. Once the O-ring of the oil filter is touching the flange, use the respective tool in the following table to tighten to the specified torque.
8. Install the drain plug and refill engine oil. (Refer to Engine Oil Replacement P.12-3.)
9. Race the engine a few times, and check to be sure that no engine oil leaks from the installation section of the oil filter.

| NUMBER | ENGINE | SPECIAL TOOL | TIGHTENING TORQUE |
| :---: | :---: | :---: | :---: |
| MD360935 | 2.4L | MB991396 or equivalent | Approximately one turn [14 $\pm 2 \mathrm{~N} \cdot \mathrm{~m}$ ( $124 \pm 18 \mathrm{in}-\mathrm{lb})$ ] |
| $\begin{aligned} & \text { MD325714, } \\ & \text { MD332687, } \\ & \text { MD365876 } \end{aligned}$ |  | MB991396 or equivalent | Approximately $3 / 4$ turn [16 $\pm 4 \mathrm{~N} \cdot \mathrm{~m}(12 \pm 3 \mathrm{ft}-\mathrm{lb})$ ] |
| $\begin{aligned} & \text { MD136466, } \\ & \text { MD322508 } \end{aligned}$ |  | General service tool | Approximately $3 / 4$ turn [17 $\pm 3 \mathrm{~N} \cdot \mathrm{~m}(13 \pm 2 \mathrm{ft}-\mathrm{lb})$ ] |
| MD352626 | 3.0L | MB991610 or equivalent | Approximately $3 / 4$ turn [14 $\pm 2 \mathrm{~N} \cdot \mathrm{~m}(124 \pm 18 \mathrm{in}-\mathrm{lb})$ ] |



## OIL PRESSURE CHECK

## Required Special Tool:

MD998054:Oil Pressure Switch Wrench

1. Check engine oil quantity.
2. Remove the oil pressure switch terminal.

## $\triangle$ CAUTION

Since sealant is applied to the thread of the oil pressure switch, take care not to damage the oil pressure switch when removing it.
3. Use special tool MD998054 to remove the oil pressure switch.
4. Install the oil pressure gauge.

NOTE: Use a $1 / 8$ pipe thread adapter.
5. Run the engine to warm it.
6. After the engine has been warmed up, check that oil pressure is within the standard value.

## Standard value:

At idle: $29 \mathrm{kPa}(4.2 \mathrm{psi})$ or more
At $3,500 \mathrm{r} / \mathrm{min}$ : 294 - $\mathbf{6 8 6} \mathrm{kPa}$ ( $\mathbf{4 3 - 1 0 0 ~ p s i ) ~}$
7. Remove the oil pressure gauge.
8. Apply the specified sealant $3 M^{T M}$ AAD Part number 8672 or equivalent to thread of the oil pressure switch.

## CAUTION



Do not start the engine within one hour after the engine oil pressure switch has been installed.
9. Use special tool MD998054 to tighten the oil pressure switch to the specified torque.
Tightening torque:
<2.4L Engine> $19 \pm 3 \mathrm{~N} \cdot \mathrm{~m}$ (14 $\pm 2 \mathrm{ft}-\mathrm{lb})$
<3.0L Engine> $10 \pm 2 \mathrm{~N} \cdot \mathrm{~m}(87 \pm 17 \mathrm{in}-\mathrm{lb})$
10. Install the oil pressure switch terminal.

## SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS
M1121002200082

| ITEMS |  | SPECIFICATIONS |
| :---: | :---: | :---: |
| Engine oil filter | MD360935, MD352626 | $14 \pm 2 \mathrm{~N} \cdot \mathrm{~m}$ ( $124 \pm 18 \mathrm{in}-\mathrm{lb})$ |
|  | MD325714, MD332687, MD365876 | $16 \pm 4 \mathrm{~N} \cdot \mathrm{~m}(12 \pm 3 \mathrm{ft}-\mathrm{lb})$ |
|  | MD136466, MD322508 | $17 \pm 3 \mathrm{~N} \cdot \mathrm{~m}(13 \pm 2 \mathrm{ft} \mathrm{lb})$ |
| Engine oil pan grain plug |  | $39 \pm 5 \mathrm{~N} \cdot \mathrm{~m}$ ( $29 \pm 4 \mathrm{ft}-\mathrm{lb})$ |
| Oil pressure switch | 2.4L Engine | $19 \pm 3 \mathrm{~N} \cdot \mathrm{~m}$ ( $14 \pm 2 \mathrm{ft} \mathrm{lb}$ ) |
|  | 3.0L Engine | $10 \pm 2 \mathrm{~N} \cdot \mathrm{~m}(87 \pm 17 \mathrm{in}-\mathrm{lb})$ |

## SERVICE SPECIFICATIONS

M1121000300050

| ITEM |  | STANDARD VALUE |
| :--- | :--- | :--- |
| Oil pressure kPa (psi) | at idle | $29(4.2)$ or more |
|  | at $3,500 \mathrm{r} / \mathrm{min}$ | $294-686(43-100)$ |

## SEALANT

| ITEM | SPECIFIED SEALANT |
| :--- | :--- |
| Oil pressure switch | $3 \mathrm{M}^{\top M}$ AAD Part No. 8672 or equivalent |

## LUBRICANTS

| ITEMS | ENGINE OIL (API CLASSIFICATION) | QUANTITY dm $^{\mathbf{3}}$ (qt) |
| :--- | :--- | :--- |
| Oil filter | SJ or higher | $0.3(0.32)$ |
| Total quantity |  | $4.3(4.5)$ |

## ENGINE OIL

## $\triangle$ CAUTION



Never use nondetergent or straight mineral oil. Oil Identification Symbol
Use only engine oils displaying the ILSAC certification mark ("Starburst" symbol) on the container.

API SERVICE SYMBOL


If these oils are not available, an API classification SJ EC or SJ/ CD EC can be used.

